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Co-Electrolysis of Steam and Carbon Dioxide in Solid Oxide Cells

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Reduction of H₂O and CO₂ as well as oxidation of H₂ and CO was studied in a Ni/YSZ electrode supported Solid Oxide Cell (SOC) produced at DTU Energy conversion (former Risø DTU). Even though these Ni/YSZ based SOC were developed and optimized for fuel cell use, they can work as reversible SOC in mixtures of H₂O, H₂, CO₂ and CO. From polarization (i-V) and electrochemical impedance spectroscopic characterization, it is evident that, electrochemical reduction of both CO₂ and H₂O occurs during co-electrolysis of H₂O and CO₂ in these Ni/YSZ based SOC. During co-electrolysis, the equilibrium of the water gas shift reaction is reached, and CO is therefore produced via the water gas shift reaction also. Significant differences during oxidation/reduction in H₂O – H₂ and CO₂ – CO mixtures were observed implying that different reaction mechanisms apply for the mixtures. © 2012 The Electrochemical Society. [DOI: 10.1149/2.076208jes] All rights reserved.

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In recent years there has been an increased focus on hydrogen as an alternative energy carrier because of limited fossil fuel sources, increasing oil prices and environmental considerations. However, the conversion to a hydrogen-based infrastructure will require major investments as the already existing infrastructure is based upon liquid hydrocarbons. Production of synthetic hydrocarbon fuels from renewable energy is a solution to reduce oil consumption and carbon dioxide emissions without the need for modifications of existing infrastructure. The raw material for synthetic hydrocarbon fuels is synthesis gas (H₂ + CO), which traditionally is produced via coal gasification or steam reforming of natural gas. Both processes consume fossil fuels and emit green-house gases. Simultaneous electrolysis of steam and carbon dioxide (co-electrolysis, H₂O + CO₂ → H₂ + CO + O₂) using renewable energy sources may be an alternative route for producing synthesis gas without consuming fossil fuels or emitting green-house gases. Also in line with the transformation toward renewable electricity, producing synthetic hydrocarbon fuels from electricity may be a solution to the increasing need for electricity storage.

Water (steam) electrolysis (H₂O → H₂ + 1/2 O₂) in Solid Oxide Cells (SOC) for hydrogen production was under development during the early 1980's^{1,2} and has again become increasingly investigated during recent years as a green energy technology.^{3,4} Only limited studies have reported electrolysis of CO₂ (CO₂ → CO + 1/2 O₂) in SOC.^{2,5–21} These studies were performed on SOC based on metal cermet electrodes of palladium, platinum or nickel.^{2,5–21} The first studies of CO₂ electrolysis were performed in platinum and nickel based SOC at NASA as a means for producing oxygen.^{2,9–11,13,15} Co-electrolysis has only been shown in a few studies,^{7,21–27} and there are discrepancies whether CO is produced via the reverse water gas shift reaction solely and that no electrolysis of CO₂ occurs^{25,26} or if CO is produced both via the reverse water gas shift reaction and via electrolysis of CO₂.^{7,23}

It is the aim of the present study to investigate the reaction mechanism during co-electrolysis and to investigate the reaction mechanism of the electrochemical reduction of H₂O and CO₂, as well as oxidation of H₂ and CO in mixtures of H₂O – H₂, CO₂ – CO and H₂O – CO₂ – H₂ – CO to gain insight in the reaction mechanism and to establish the effect of the Water Gas Shift (WGS)/Reverse Water Gas Shift (RWGS) reaction.

Experimental

Planar Ni/YSZ supported SOC of 5×5 cm² with an active electrode area of 4×4 cm² were used for the experiments. The cell was produced at DTU Energy conversion (former Risø DTU),^{28,29} and have a 10–15 μm thick Ni/YSZ cermet electrode; a 10–15 μm thick YSZ electrolyte and a 15–20 μm thick strontium-doped lanthanum man-

ganate (LSM) composite oxygen electrode. The cells are supported by a ~300 μm thick porous Ni/YSZ layer.^{29,30} At start-up, the nickel oxide in the Ni/YSZ electrode is reduced to nickel in hydrogen at 1000°C.

For characterizing the cell, a test house as described elsewhere^{21,31} was used. The cell was sandwiched between the gas distributor components, which were contacted with a gold foil on the LSM/YSZ electrode and a nickel foil on the Ni/YSZ electrode to pick up the electrode current. The gas distributor component (ACC) on the LSM/YSZ electrode side was made of the same material as the electrode. The gas distributor component on the Ni/YSZ electrode was made from a nickel mesh. The cell was sealed at its edges between the two alumina blocks using glass bars on the LSM/YSZ electrode side and a platinum sealing on the Ni/YSZ electrode side. Platinum was used as sealing instead of glass to avoid silica evaporation from the glass sealing resulting in cell passivation/degradation, as previously published³² (Since the cell was reduced at 1000°C, platinum (and not gold) was applied because of the high melting point). The gas channels for inlet and outlet gas were in the alumina block. The test house was placed in a furnace to operate the cell at the desired temperature. Analysis of the gas inlet and outlet was performed by a gas chromatograph (6890N, Agilent Technologies) equipped with a thermal conductivity detector (TCD) and a Hayesep N column.

After reduction, the cell was characterized in H₂O – H₂ mixtures following a standard procedure at DTU Energy conversion (former Risø DTU). This procedure includes AC and DC characterization with various gas atmosphere supplied to the Ni/YSZ electrode (4/96, 20/80 or 50/50 H₂O – H₂), and pure oxygen or air supplied to the LSM/YSZ electrode (Technical air, Air Liquide)). Steam was produced by reacting oxygen (industrial grade, O₂ ≥ 99.5%), Air Liquide) with hydrogen (N30, H₂ ≥ 99.9%, Air Liquide) at the inlet to the cell housing. The exothermic nature of the steam production causes a slight increase in temperature; the cell temperature is constantly monitored and the furnace temperature is regulated to keep the cell temperature constant.

To investigate the feasibility of co-electrolysis in these Ni/YSZ based SOC, additional AC and DC characterization was performed in H₂O – H₂, CO₂ – CO, CO₂ – H₂ or CO₂ – H₂O – CO mixtures at the Ni/YSZ electrode. In all experiments shown in the present study, pure oxygen (20 L/h) was flown to the LSM/YSZ electrode in order to avoid any transients in the polarization resistance.

DC characterization of the cell was performed by recording polarization curves (i-V curves) in both electrolysis and fuel cell mode by varying the current. The Area Specific cell Resistance (ASR) was calculated from the i-V curves as the chord from Open Circuit Voltage (OCV) to the cell voltage measured at a current density of –0.16 A·cm^{–2} (electrolysis mode) or 0.16 A·cm^{–2} (fuel cell mode). The uncertainty for the ASRs calculated from the measured i-V curves is less than one percent.

AC characterization at OCV was performed by Electrochemical Impedance Spectroscopy (EIS) using an external shunt and a Solartron 1260 frequency analyzer at frequencies from 82 kHz to 0.08 Hz with

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Table I. Break down of the polarization resistances for the SOCs produced at DTU Energy conversion (former Risø DTU) when characterized in 25% H₂O – 75% H₂ at the Ni/YSZ electrode and air at the LSM/YSZ electrode at 700°C and 850°C.³³

	Circuit	Resistance ($\Omega \cdot \text{cm}^2$)	
		700°C	850°C
1	LSM _{Hi}	0.22 – 0.35	0.05 – 0.07
2	TPB	0.24 – 0.36	0.05 – 0.08
3	LSM _{Low}	0.36 – 0.51	0.03 – 0.06
4	Diffusion	0.02 – 0.03	0.02 – 0.03
5	Conversion	~0.06	~0.06

an amplitude of 3.75 A/cm² with 6 points per decade. The impedance data were corrected using the short-circuit impedance response of the test set-up.

Data treatment.— To break down the impedance contributions from each of the two electrodes, the impedance spectra were fitted to an equivalent circuit consisting of an inductance, a serial resistance, and five RQ-equivalent circuits - as previously described for this type of Ni/YSZ based SOCs produced at DTU Energy conversion (former Risø DTU).³³ When characterizing the aforementioned cells with 25% H₂O – 75% H₂ supplied to the Ni/YSZ electrode and air to the LSM/YSZ electrode the five circuits represent a high frequency LSM/YSZ electrode arc ($R_{\text{LSM-High}}$), a contribution from the TPB reaction in the Ni/YSZ electrode (R_{TPB}), a low frequency LSM/YSZ electrode arc ($R_{\text{LSM-Low}}$), a diffusion arc ($R_{\text{Diffusion}}$) and a gas conversion arc ($R_{\text{Conversion}}$). $R_{\text{Diffusion}}$ and $R_{\text{Conversion}}$ originate from the Ni/YSZ

electrode. The resistances for each of the five circuits when characterizing the SOCs produced at DTU Energy conversion (former Risø DTU) with 25% H₂O – 75% H₂ supplied to the Ni/YSZ and air supplied to the LSM/YSZ electrode at 700°C and 850°C are listed in Table I.³³ The resistances listed in Table I can only be used as a guideline because variation in performance between the produced cells occur, and since other resistances will certainly be observed when changing the gas compositions, i.e. steam content to the Ni/YSZ electrode and oxygen content to the LSM/YSZ electrode.^{33,34} The impedance spectra recorded in 25% H₂O – 25% H₂ – 50% Ar was used as a basis for the remaining fit. This initial fit was obtained by keeping the exponent of the constant phase elements constant.³³ For the remaining mixtures, first, the contribution to the Ni/YSZ electrode was fitted (since only the gas composition to the Ni/YSZ electrode was changed) followed by fitting the contribution to the LSM/YSZ electrode. For these two subsequent fitting routines the exponents of constant phase element of the respective processes were always kept constant. Finally a free fit of the inductance, and the capacitance and resistance for all the arcs was performed.

Results

Figure 1 shows two sets of three i-V curves measured in electrolysis and fuel cell mode at 750°C and 850°C for H₂O – H₂, CO₂ – CO or H₂O – CO₂ – CO mixtures (the exact gas compositions are indicated in the figure). The gas compositions and calculated ASR for the six polarization characterisations are shown in Table II. The balance of the gas mixtures supplied to the Ni/YSZ electrode was made with Argon in all experiments. The experiments were performed in random order (at each temperature) and all i-V curves and impedance spectra were reproducible. Pure oxygen was supplied to the LSM/YSZ electrode. Since oxygen was supplied to the LSM/YSZ electrode in all experiments, only the gas composition to the Ni/YSZ electrode will be stated below. For simplicity, the inert argon concentration will only be stated in the figures and tables, and not in the text.

The measured ASR for CO₂ electrolysis was slightly higher than for both co-electrolysis and steam electrolysis. The lowest ASR was observed for co-electrolysis at the present conditions (Figure 1, Table II). In fuel cell mode, the highest ASR was observed for CO oxidation; whereas similar ASRs were measured for oxidation of H₂ and CO when both CO₂ and H₂O were present – co-electrolysis conditions (Table II). The corresponding electrochemical impedance

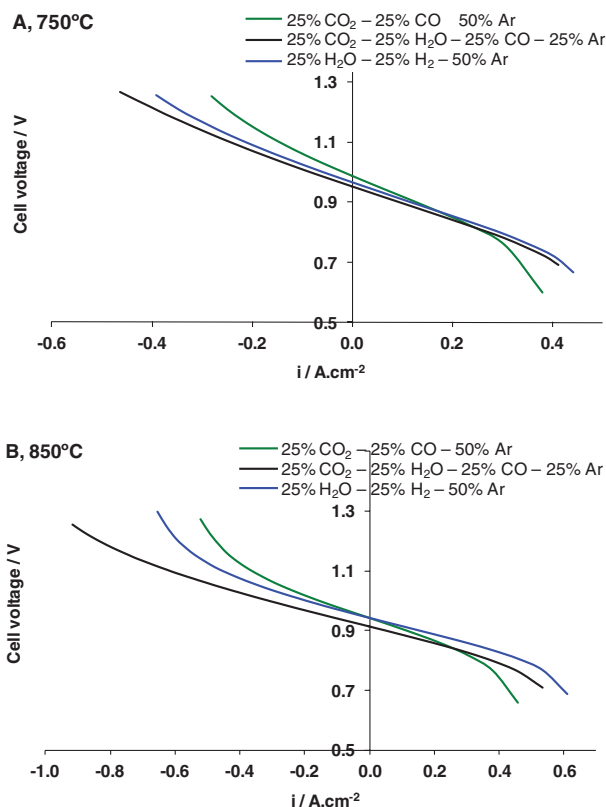


Figure 1. DC characterization at 750°C (A) and 850°C (B) in 25% CO₂ – 25% CO – 50% Ar, 25% CO₂ – 25% H₂O – 25% CO – 25% Ar, or 25% H₂O – 25% H₂ – 50% Ar gas mixtures.

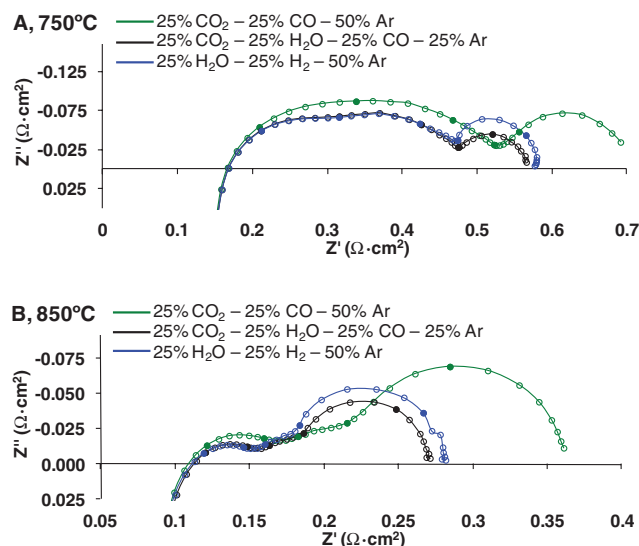


Figure 2. AC characterization at 750°C (a) and 850°C (b) in mixtures of 25% CO₂ – 25% CO – 50% Ar, 25% CO₂ – 25% H₂O – 25% CO – 25% Ar, or a mixture of 25% H₂O – 25% H₂ – 50% Ar.

Table II. Measured cell voltage and ASR for the i-V characterisations shown in Figure 1, Figure 3 and Figure 5. Pure oxygen was passed over the oxygen electrode.

	Gas composition to the Ni/YSZ electrode	Cell voltage at OCV (mV)				ASR ^a in Electrolysis mode ($\Omega \cdot \text{cm}^2$)		ASR ^a in Fuel Cell mode ($\Omega \cdot \text{cm}^2$)	
		750°C		850°C		750°C	850°C	750°C	850°C
		Measured OCV ^b	Calculated OCV ^b	Measured OCV ^b	Calculated OCV ^b				
1	50% H ₂ O – 25% H ₂ – 25% Ar	940	961	912	929	0.52	0.24	0.53	0.25
2	25% H ₂ O – 25% H ₂ – 50% Ar	967	991	944	962	0.60	0.29	0.57	0.28
3 ^d	25% CO ₂ – 25% H ₂ O – 25% CO – 25% Ar ^c	953	969	913	926	0.58	0.28	0.56	0.27
4	25% CO ₂ – 25% CO – 50% Ar	987	1003	942	958	0.78	0.38	0.70	0.37
5	50% CO ₂ – 25% CO – 25% Ar	958	973	910	925	0.68	0.34	0.66	0.32
6 ^c	50% CO ₂ – 25% H ₂ – 25% Ar ^c	951	969	910	926	0.60	0.28	0.58	0.27

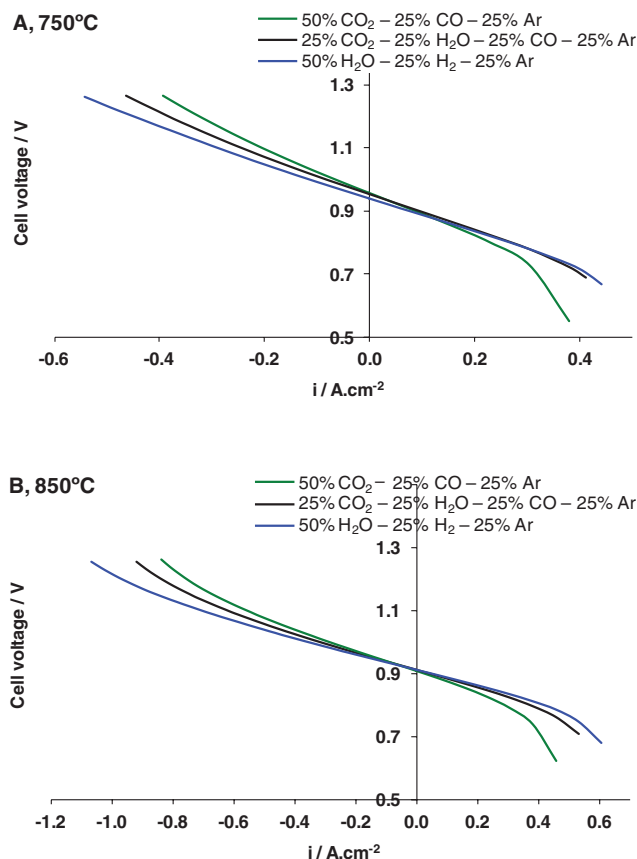
^aASRs were calculated from the i-V curves as the chord from OCV to the cell voltage measured at a current density of $-0.16 \text{ A} \cdot \text{cm}^{-2}$ (electrolysis mode) or $0.16 \text{ A} \cdot \text{cm}^{-2}$ (fuel cell mode). The uncertainty for the ASRs calculated from the measured i-V curves is less than one percent.

^bThe measured OCV is in all cases between 13 and 18 mV below the calculated OCV, and the measured OCV after reduction of the NiO at start-up was 1051 mV (4% H₂O – 96% H₂) whereas the calculated OCV for this gas composition is 1078 mV. This points to some leak (gaseous and/or electronic) in the cells.

^cThe thermodynamic equilibrium composition for the two mixtures at 850°C is: 33% CO₂ – 17% H₂O – 17% CO – 8% H₂ – 25% Ar, for which the calculated OCV is also 926 mV. At 750°C, the thermodynamic equilibrium composition for the two mixtures is: 34% CO₂ – 16% H₂O – 16% CO – 9% H₂ – 25% Ar, for which the calculated OCV is also 969 mV.

^dThe gas composition at the outlet of the cell was measured to 34% CO₂ – 17% H₂O – 16% CO – 8% H₂ – 25% Ar at 850°C and 35% CO₂ – 15% H₂O – 16% CO – 9% H₂ – 25% Ar at 750°C.

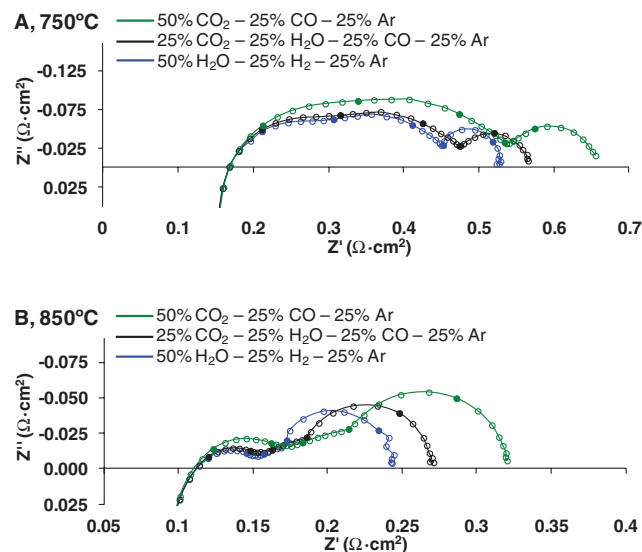
^eThe gas composition at the outlet of the cell was measured to 33% CO₂ – 17% H₂O – 17% CO – 8% H₂ – 25% Ar at 850°C and 33% CO₂ – 17% H₂O – 16% CO – 9% H₂ – 25% Ar at 750°C.

**Figure 3.** DC characterization at 750°C (a) and 850°C (b) in mixtures of 50% CO₂ – 25% CO – 25% Ar, 25% CO₂ – 25% H₂O – 25% CO – 25% Ar (the same as in Figure 1), or a mixture of 50% H₂O – 25% H₂ – 25% Ar.

spectra measured at OCV for the same H₂O – H₂, CO₂ – CO or H₂O – CO₂ – CO mixtures are shown in Figure 2a and 2b. The gas compositions and the respective resistances found by break down of the impedance contributions are shown in Table III.

Figure 3 also shows two sets of three i-V curves for mixtures of H₂O – H₂, CO₂ – CO and H₂O – CO₂ – CO. For H₂O – H₂ and CO₂ – CO mixtures, the cell was operated at less reducing conditions than for the experiments shown in Figure 1 and Figure 2. The gas compositions and measured ASRs for the six i-V curves are listed in Table II.

The measured ASR for CO₂ electrolysis was higher than for both co-electrolysis and steam electrolysis. For this comparison (Table II and Figure 3) the lowest ASR in electrolysis mode was observed for reduction of H₂O. Also differences were observed in fuel cell mode; the highest ASR was observed for CO oxidation when only CO₂ was present as the oxidizing species. When both CO₂ and H₂O were present a lower ASR was observed for “CO oxidation”. The lowest

**Figure 4.** AC characterization at 750°C (a) and 850°C (b) in mixtures of 50% CO₂ – 25% CO – 25% Ar, 25% CO₂ – 25% H₂O – 25% CO – 25% Ar (the same as in Figure 1), or a mixture of 50% H₂O – 25% H₂ – 25% Ar.

ASR in fuel cell mode was measured for H_2 oxidation in the presence of steam.

Figure 6 shows a comparison between *i*-V curves measured in mixtures of CO_2 with either CO or H_2 as the reducing specie (50% CO_2 – 25% CO – 25% Ar or 50% CO_2 – 25% H_2 – 25% Ar).

Figure 6 and Table II show that the ASR in both electrolysis and fuel cell mode is significantly higher when applying CO as the reducing specie.

Discussion

DC-characterization.— Continuity of the *i*-V curves across OCV was observed for all reported mixtures, showing that these Ni/YSZ SOCs can work as reversible SOCs in H_2O – H_2 , CO_2 – CO, CO_2 – H_2 and H_2O – CO_2 – H_2 – CO mixtures. Each *i*-V curve yields two polarization resistance (ASR) values - one in fuel cell mode (positive currents) and the other in electrolysis mode (negative current). The fuel cell ASR provides information on the oxidation of H_2 and/or CO, forming H_2O and/or CO_2 respectively. The electrolysis ASR provides information on the reduction of H_2O and/or CO_2 forming H_2 and/or CO respectively. Typically the observed ASR values are lower in fuel cell mode than in electrolysis mode.

The following section will discuss initially whether any of the reactants are inert in the case of co-electrolysis. Then, the difference in the electrochemical activity of the various compositions will be discussed. Finally, the influence of the WGS / RWGS reactions will be addressed.

Lower ASRs are observed for H_2O reduction than for CO_2 reduction when operated in 25% H_2O – 25% H_2 and 25% CO_2 – 25% CO (Figure 1, Table II). A slightly lower ASR was observed when operating the SOEC in 25% H_2O – 25% CO_2 – 25% CO. If only steam electrolysis would occur, and CO_2 would be inert in the electrochem-

ical reaction, the observed ASR for co-electrolysis would be identical to the ASR for steam electrolysis. Likewise if only CO_2 electrolysis would occur, and H_2O would be inert in the electrochemical reaction, the observed ASR for co-electrolysis would be similar to the ASR for CO_2 electrolysis. That the ASR for co-electrolysis is different from the ASRs of H_2O and CO_2 electrolysis indicates that both CO_2 and H_2O are active in the electrochemical reactions.

The polarization resistance can be subdivided into an electrochemical and a gas conversion part. The gas conversion part is dependent on the gas composition. To investigate the specific electrochemical reactions, the resistance originating from electrochemical reaction, and not from the gas conversion, must be compared. When keeping the absolute electrode potential (against a well defined reference) constant, and ensuring that the concentrations of the oxidizing / reducing species match, the part of the polarization resistance originating from the gas conversion will be identical.³⁵ In this case, the measured ASRs directly reflect the electrochemical activity. The absolute electrode potential in the current experiment is given by the cell voltage (Table II) – which is measured at OCV.

When ensuring identical gas conversion resistance, the ASR for co-electrolysis (25% H_2O – 25% CO_2 – 25% CO) lies between that of H_2O and CO_2 electrolysis (50% H_2O – 25% H_2 or 50% CO_2 – 25% CO). This indicates that both CO_2 and H_2O electrolysis occur in these SOCs at the present conditions.

Figure 6 shows that the ASR in both electrolysis and fuel cell mode in 50% CO_2 – 25% CO is significantly higher than in 50% CO_2 – 25% H_2 . This indicates that CO_2 reacts with H_2 to produce H_2O and CO via the RWGS reaction – increasing the water content at the Ni/YSZ electrode. Thereby the ASR for “ CO_2 electrolysis” is decreased because the ASR for H_2O electrolysis is lower than the ASR for CO_2 electrolysis. Conversely, Figure 1 and Figure 3 show that the ASR for CO oxidation (operation in fuel cell mode) is significantly lower when H_2O is added. This indicates that CO reacts with H_2O and produces H_2 and CO_2 via the WGS reaction. In this case, the hydrogen concentration at the Ni/YSZ electrode increases, and the ASR for “CO oxidation” decreases because the ASR for H_2 oxidation is lower than the ASR for CO oxidation.

The similar ASRs for the co-electrolysis gas mixtures, 25% CO_2 – 25% H_2O – 25% CO and 50% CO_2 – 25% H_2 , implies that the electrode experiences the same gas composition in the two experiments. The equilibrium gas composition is determined by the thermodynamic equilibrium composition - which is identical for the two

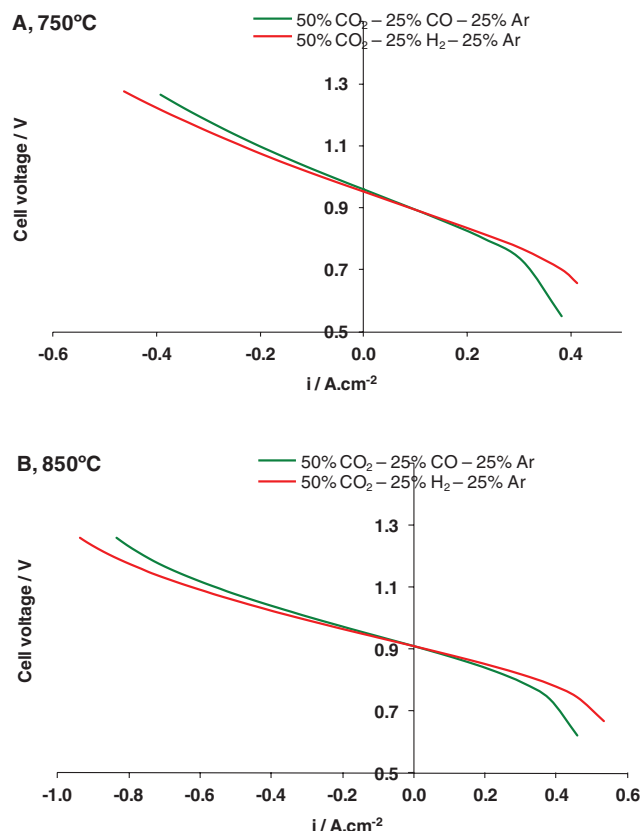


Figure 5. DC characterization at 750°C (a) and 850°C (b) in mixtures of 50% CO_2 – 25% CO – 25% Ar (the same as in Figure 3) or a mixture of 50% CO_2 – 25% H_2 – 25% Ar.

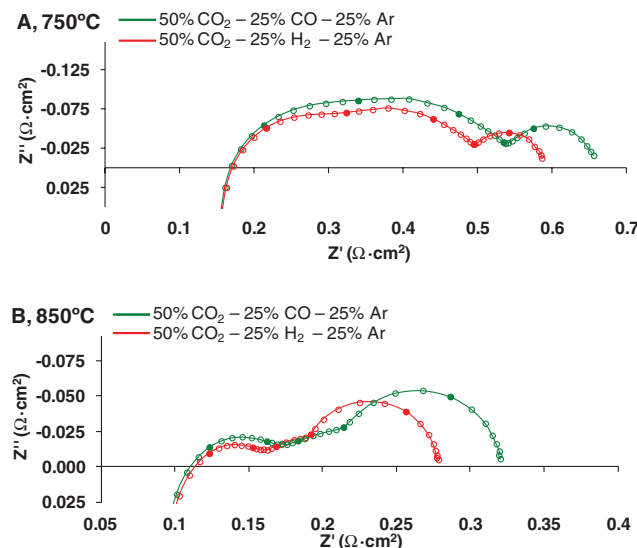


Figure 6. AC characterization at 750°C (a) and 850°C (b) in mixtures of 50% CO_2 – 25% CO – 25% Ar (the same as in Figure 3) or a mixture of 50% CO_2 – 25% H_2 – 25% Ar.

Table III. Measured ohmic and break down of the polarization resistances for the electrochemical impedance spectra shown in Figure 2, Figure 4 and Figure 6. Pure oxygen was passed over the oxygen electrode. The relative error between experimental and fitted impedance spectra were below 5% all mixtures.

	Gas composition to the Ni/YSZ electrode	Ohmic resistance ($\Omega \cdot \text{cm}^2$)		Resistance for LSM _{Hi} I ($\Omega \cdot \text{cm}^2$)		Resistance for TPB II ($\Omega \cdot \text{cm}^2$)		Resistance for LSM _{Low} III ($\Omega \cdot \text{cm}^2$)		Resistance for Diffusion IV ($\Omega \cdot \text{cm}^2$)		Resistance for Conversion V ($\Omega \cdot \text{cm}^2$)		Total resistances ($\Omega \cdot \text{cm}^2$)	
		750°C 850°C		750°C 850°C		750°C 850°C		750°C 850°C		750°C 850°C		750°C 850°C		750°C 850°C	
		750°C	850°C	750°C	850°C	750°C	850°C	750°C	850°C	750°C	850°C	750°C	850°C	750°C	850°C
1	50% H ₂ O – 25% H ₂ – 25% Ar	0.128	0.072	0.117	0.037	0.067	0.032	0.121	0.013	0.023	0.017	0.072	0.074	0.528	0.245
2	25% H ₂ O – 25% H ₂ – 50% Ar	0.128	0.069	0.116	0.036	0.080	0.034	0.122	0.013	0.039	0.034	0.096	0.094	0.581	0.280
3 ^b	25% CO ₂ – 25% H ₂ O – 25% CO – 25% Ar ^a	0.127	0.070	0.117	0.038	0.083	0.034	0.121	0.013	0.031	0.036	0.088	0.080	0.567	0.271
4	25% CO ₂ – 25% CO – 50% Ar	0.127	0.070	0.116	0.036	0.122	0.049	0.123	0.015	0.053	0.048	0.158	0.140	0.699	0.358
5	50% CO ₂ – 25% CO – 25% Ar	0.129	0.072	0.117	0.036	0.121	0.050	0.124	0.015	0.057	0.049	0.112	0.100	0.660	0.322
6 ^c	50% CO ₂ – 25% H ₂ – 25% Ar ^a	0.128	0.073	0.117	0.036	0.087	0.037	0.124	0.013	0.045	0.037	0.088	0.082	0.589	0.278

^aThe thermodynamic equilibrium composition for the two mixtures is: 33% CO₂ – 17% H₂O – 17% CO – 8% H₂ – 25% Ar at 850°C. At 750°C, the thermodynamic equilibrium composition for the two mixtures is: 34% CO₂ – 16% H₂O – 16% CO – 9% H₂ – 25% Ar.

^bThe gas composition at the outlet of the cell was measured to 34% CO₂ – 17% H₂O – 16% CO – 8% H₂ – 25% Ar at 850°C and 35% CO₂ – 15% H₂O – 16% CO – 9% H₂ – 25% Ar at 750°C.

^cThe gas composition at the outlet of the cell was measured to 33% CO₂ – 17% H₂O – 17% CO – 8% H₂ – 25% Ar at 850°C and 33% CO₂ – 17% H₂O – 16% CO – 9% H₂ – 25% Ar at 750°C.

The resistances are determined by fitting the impedance spectra to an equivalent circuit model consisting of an inductance, a serial resistance, and the five RQ-equivalent circuit.³³

compositions (Table II and Table III). The measured gas composition at the outlet of the cell (Table II and Table III) was indeed very close to the thermodynamic equilibrium composition (Table II and Table III) showing that equilibrium of the WGS / RWGS reaction is reached within the cell in agreement with previous reports on fast kinetic over nickel catalysts at the present conditions.³⁶ These results show that the WGS / RWGS reaction occur in parallel with the electrochemical reactions in these SOC when operated in mixtures of H₂O, CO₂, H₂ and CO.

Based on polarization characteristics (i-V characterization), it was previously stated that CO is produced solely via the RWGS reaction and that no electrolysis of CO₂ occurs during co-electrolysis in nickel based SOC.^{25,26} This statement was based on similar ASRs measured for steam and co-electrolysis, which were lower than for CO₂ electrolysis, when characterizing the SOC in 54.8% H₂O – 22.5% H₂ – 22.7% N₂; 100% CO₂ and 54.9% H₂O – 22.6% CO₂ – 22.5% H₂ at 800°C.^{25,26} At first, it should be noted that operating the SOC on pure CO₂ may lead to nickel oxidation in the Ni/YSZ electrode as a CO₂ concentration above 99.5% will theoretically lead to oxidation of nickel. The thermodynamic equilibrium composition for the co-electrolysis mixture used in the study is calculated to: 60% H₂O – 18% CO₂ – 18% H₂ – 4% CO at 800°C. In these mixtures, the conversion resistance (calculated based on equation 1, in the supplementary material³⁷) is approximately 1.2 times higher for steam electrolysis compared to co-electrolysis. Correcting for the different conversion resistance, the electrochemical resistance for co-electrolysis may in this case also lie between that of steam and CO₂ electrolysis, showing that both CO₂ and H₂O electrolysis occur in the nickel based SOC.

The results in the present section clearly show that electrochemical reduction of both CO₂ and H₂O occur during co-electrolysis of H₂O and CO₂ at the present conditions in these Ni/YSZ based SOC produced at DTU Energy conversion (former Risø DTU). Furthermore, some CO may be produced via the reverse water gas shift reaction during co-electrolysis of H₂O and CO₂.

AC-characterization.— The AC characterization is obtained at OCV and the data therefore contain information on both oxidation and reduction as the oscillation occurs across OCV. The impedance

spectra was analyzed by breaking down the polarization losses into five circuits ($R_{\text{LSM-High}}$, R_{TPB} , $R_{\text{LSM-Low}}$, $R_{\text{Diffusion}}$, and $R_{\text{Conversion}}$). Although the resistances for the individual arcs contributing to the Ni/YSZ electrode are larger in CO₂ – CO mixtures, comparison of the impedance spectra for the two mixtures, show that the spectra contain the same arcs. This suggests that the process in principle consists of the same reaction type at the Ni/YSZ electrode irrespective of the gas mixture. Although this model was developed for H₂O – H₂ mixtures, similar goodness of fit was observed in H₂O – H₂ and CO₂ – CO mixtures indicating that the model may be applicable for CO₂ – CO mixtures as well.

The impedance spectra recorded in 25% H₂O – 25% H₂ was used as a basis for the fitting. All subsequent impedance spectra were fit firstly by allowing the Ni/YSZ electrode variables to fit, then allowing the LSM/YSZ electrode variables to fit. Consequently mainly R_{TPB} , $R_{\text{Diffusion}}$, and $R_{\text{Conversion}}$ are affected by the gas changes in agreement with the assignment to processes occurring at the Ni/YSZ electrode. The conversion arc is easy to fit at all temperatures as the arc is distinct in the raw data. The arcs originating from the reaction at the TPB and gas diffusion are the easiest to separate at high temperatures as the diffusion arc does not interfere with the electrochemical response. To investigate the reaction mechanism during co-electrolysis, the focus of the discussion in the AC-characterization will be on the polarization resistance caused by the reaction at the TPB, gas diffusion and gas conversion.

The total resistances measured by the impedance measurements are in good agreement with the ARSs measured by DC characterization (Table II and Table III). The ohmic resistance is comparable with the values obtained when establishing the model,³³ whereas the resistances obtained for the electrochemical arcs ($R_{\text{LSM-High}}$, R_{TPB} and $R_{\text{LSM-Low}}$) are typically 10% lower. The lower resistances in the present study may be a consequence of oxygen flown to the LSM/YSZ electrode, and the higher steam concentration at the Ni/YSZ electrode, which was previously shown to increase the activity of these SOC.^{33,34}

The electrochemical changes for the Ni/YSZ electrode ($R_{\text{TPB}} + R_{\text{Diffusion}} + R_{\text{Conversion}}$) show the same pattern as discussed above for the DC characterization, i.e. that both oxidation and reduction of CO – CO₂ and H₂ – H₂O occur in parallel with the WGS / RWGS reaction.

Table IV. Theoretical polarization resistance caused by gas conversion (calculated from equation 1 in the supplementary material³⁷) and gas diffusion (calculated from equation 2 and 3 in the supplementary material³⁷).

	Gas composition to the Ni/YSZ electrode	Polarization resistance caused by (mΩ · cm ²) Assuming CSTR		Polarization resistance caused by (mΩ · cm ²) Assuming PFR		Polarization resistance caused by gas diffusion (mΩ · cm ²)	
		750°C	850°C	750°C	850°C	750°C	850°C
1	50% H ₂ O – 25% H ₂ – 25% Ar	0.077	0.085	0.039	0.042	0.019	0.022
2	25% H ₂ O – 25% H ₂ – 50% Ar	0.103	0.113	0.052	0.057	0.031	0.035
3 ^a	25% CO ₂ – 25% H ₂ O – 25% CO – 25% Ar [‡]	0.077	0.085	0.039	0.042	–	–
4	25% CO ₂ – 25% CO – 50% Ar	0.103	0.113	0.052	0.057	0.064	0.074
5	50% CO ₂ – 25% CO – 25% Ar	0.077	0.085	0.039	0.042	0.046	0.053
6	50% CO ₂ – 25% H ₂ – 25% Ar [‡]	0.077	0.085	0.039	0.042	–	–

^aThe polarization resistances are calculated based on the outlet (thermodynamic) gas composition.

At first sight, the almost equal $R_{\text{TPB}} + R_{\text{Diffusion}}$ was observed in 25% H₂O – 25% H₂ and in 25% CO₂ – 25% H₂O – 25% CO at 750°C could lead to the conclusion that CO₂ would be inert in the electrochemical reaction, although the AC characterization was performed with 25% H₂ for the H₂O – H₂ mixture and a mixture of 16% CO and 9% H₂ for the co-electrolysis mixture (equilibrium concentration at 750°C). Based on the different compositions, the R_{TPB} and $R_{\text{Diffusion}}$ are expected to differ. That R_{TPB} and $R_{\text{Diffusion}}$ are almost equal indicates that CO₂ is involved in the reaction.

Polarization resistance caused by gas conversion.— $R_{\text{Conversion}}$ can be calculated based on the inlet concentrations according to equation 1, in the supplementary material.³⁷ At 850°C, the theoretical conversion resistance calculated by equation 1 (stirred tank reactor, CSTR like reactor) is 0.085 Ω · cm² (and 0.042 Ω · cm² assuming a plug-flow reactor, PFR like reactor³⁸) in 50% H₂O – 25% H₂, 25% CO₂ – 25% H₂O – 25% CO, 50% CO₂ – 25% CO, and 50% CO₂ – 25% H₂ and 0.113 Ω · cm² (and 0.057 Ω · cm² assuming a PFR) in 25% H₂O – 25% H₂ and 25% CO₂ – 25% CO. In general, in H₂O – H₂ mixtures, the observed conversion arcs (Table II) are between the two theoretical (either assuming a CSTR or PFR). Since the gas passes over the cell “PFR”, and has mix through the contact components/cell support “CTSR” it sounds reasonable that the diffusion resistances are between the two theoretical calculated values. However, the observed conversion arcs are too high for CO₂ – CO mixtures at 850°C. These differences in conversion resistance are most likely caused by the increased diffusion limitations in CO₂/CO altering the concentration and thereby the conversion resistance. The increased diffusion resistance in CO₂/CO mixtures is a matter of further analysis within our group. For H₂O – H₂ or CO₂ – CO mixtures a resistance decrease of approximately 25% is observed when increasing H₂O or CO₂, respectively, from 25% to 50% which is in accordance with the calculated conversion resistances.

When decreasing the temperature for CO₂ containing mixtures a slight increase in the conversion arc is observed. However, theoretically the conversion arc is expected to decrease. The discrepancy between the measured and the theoretical conversion arcs may originate from small diffusion limitations altering the concentration at the electrochemical active sites, inevitably resulting in an altered conversion resistance. Besides influencing the conversion arc, diffusion limitations are reported to have a distinct arc located at 50 – 100 Hz, as will be discussed below.

Polarization resistance caused by gas diffusion.—The calculated theoretical diffusion resistances according to equation 2 in the supplementary material³⁷ (applying a tortuosity factor of one) are summarized in Table IV (In this study we have applied a tortuosity factor of one in order to be able to compare with the theoretical values, and in order not to introduced values extracted from experimental data). A higher $R_{\text{Diffusion}}$ is observed in CO₂ – CO mixtures compared to H₂O – H₂ mixtures (Table III). The measured $R_{\text{Diffusion}}$ is between 1.4 to 2.8

times higher for CO₂ – CO mixtures compared to H₂O – H₂ mixtures – which is close to the theoretical value for the mixtures with 25% H₂O or CO₂ (1.4 – 1.7 times higher for CO₂ – CO mixtures). As the theoretical and empirical $R_{\text{Diffusion}}$ values show the same trend it can be concluded that the observed increase in $R_{\text{Diffusion}}$ may be explained by simple gas diffusion – in accordance with equations 2 and 3 in the supplementary material.³⁷

When increasing the temperature from 750 to 850°C an increase of 13% in $R_{\text{Diffusion}}$ is anticipated from equations 2 and 4 in the supplementary material³⁷). However, when increasing the temperature from 750°C to 850°C a decreased $R_{\text{Diffusion}}$ was observed. Such decreased resistance is expected for surface diffusion. As we have previously discussed, an change in resistance around 100 Hz may also include surface diffusion,⁸ for which an decreased resistance is expected when increasing the temperature. Although there is a clear increase in resistance when lowering the temperature, there is no consistency in the observed activation energies (E_a lies between 0.1 – 0.3 eV), and experiments performed at a broader (especially lower) temperature range are necessary to conclude on the assignment of the diffusion arc. Further, the average tortuosity factor (in this case, assumed as the difference between the measured and theoretical diffusion resistances) in H₂O – H₂ mixtures is 1.0, whereas the average tortuosity factor in CO₂ – CO mixtures is 1.2. Ideally the tortuosity factor should be equal for both mixtures, the higher tortuosity factor in CO₂ – CO mixtures indicates that additional diffusion, such as surface diffusion, may be involved (as will be explained later, the surface diffusion may be more pronounced for CO₂ – CO mixtures as no electron transfer occurs on CO₂ – CO mixtures).

When decreasing the concentration of either H₂O or CO₂ from 50% to 25%, $R_{\text{Diffusion}}$ is expected to increase equally by approximately 60% for the H₂O – H₂ mixture, and by approximately 40% for the CO₂ – CO mixture. For H₂O – H₂ mixtures the observed increase is between 40 and 50%, whereas, surprisingly a decrease of a few percent (2 – 7%) was observed for CO₂ – CO mixtures. The significant difference when changing the concentrations in H₂O – H₂ mixtures compared to changing the concentrations in CO₂ – CO mixtures may be associated by diffusion of the different surface species in the two mixtures. The surface diffusion resistance of O^{2–} is expected to be identical in both mixtures. Diffusion of O^{2–} and H⁺ may be involved in the rate limiting step in H₂O – H₂ mixtures.³⁹ In this case, increasing H₂O concentration will lead to a decreased diffusion resistance on the partly passivated nickel surface. Contrary, for CO₂ – CO mixtures, beside diffusion of O^{2–}, the diffusion of oxygen vacancies may be involved in the rate limiting step. In this case, increasing the CO₂ concentration will decrease the oxygen vacancies, and an increased diffusion resistance with increasing CO₂ concentration is expected. This is in good agreement with the findings in Figure 2 and Figure 4. This may indicate that the diffusion resistance include, beside gas diffusion, also surface diffusion, and that diffusion of vacancies may be involved in the reaction mechanism in

CO₂ – CO mixtures. Although the diffusion of oxygen vacancies may play a role in CO₂ – CO mixtures, this does not exclude that also diffusion of O²⁻ is involved in the reaction. Actually, since only a very small increase in the diffusion resistance is observed when increasing the CO₂ concentration, the main reaction mechanism may involve diffusion of O²⁻. Because the diffusion partly covers surface diffusion, a Gerisher- or Warburg-type of model might have been used to describe the diffusion. As the diffusion covers both surface and gas diffusion, and that the observed resistances are all located within a few decades, and are relatively small for the SOC used in this study, no distinction could be made between the various types of circuit components.

Polarization resistance caused by reaction at the triple phase boundary.—The resistance at the triple phase boundary (R_{TPB}) show notable differences when comparing the reactions in CO₂ – CO and H₂O – H₂ mixtures. The resistances (R_{TPB}) are between 1.5 – 1.8 times higher for CO oxidation compared to H₂ oxidation. The Gibbs free energy for splitting carbon dioxide is almost identical to the enthalpy for water splitting at 750°C–850°C. Consequently, the increased R_{TPB} in CO₂ – CO mixtures cannot be directly related to the splitting of H₂O and CO₂ and may imply that different reactions at the TPB are involved in the two mixtures. That R_{TPB} is larger in CO₂ – CO mixtures compared to in H₂O – H₂ mixtures may be a consequence of impurities at the TPB, which would have a larger effect in CO₂ – CO mixtures, where oxygen transfer on the surface may govern the kinetics, than in H₂O – H₂ mixtures because of proton transfer in H₂O – H₂ mixtures as described in the introduction.

The R_{TPB} decreases when increasing the steam concentration at the Ni/YSZ electrode, whereas the CO₂ – CO concentration at the Ni/YSZ electrode does not affect the R_{TPB} notably. Consequently, different rate limiting steps may apply for the Ni/YSZ electrode in the two mixtures. The increase in R_{TPB} is most likely associated with $\text{H}_2\text{O}_{(\text{g})} + 2\text{e}^- \rightarrow \text{H}_{(\text{g})} + \text{O}^{2-}$ or $\text{H}_2\text{O}_{(\text{g})} + 2\text{e}^- \rightarrow 2\text{H}^+ + \text{O}^{2-}$ in H₂O – H₂ mixtures, whereas R_{TPB} is most likely associated with $\text{V}_{\text{O}} + 2\text{e}^- \rightarrow \text{V}_{\text{O}}$ in CO₂ – CO mixtures. That oxygen vacancies may be associated with R_{TPB} , is supported by the fact that no difference in neither R_{TPB} nor $R_{\text{diffusion}}$ when changing the CO₂ – CO concentration. The higher R_{TPB} and associated lower reaction rate in CO₂ – CO mixtures compared to H₂O – H₂ mixtures is thereby a result of: 1) segregation of impurities to the TPB, 2) altered surface and gas diffusion 3) altered reaction mechanism in the two mixtures.

Reaction mechanism.— AC and DC characterization performed in H₂O – CO₂ – H₂ – CO mixtures show that both reduction of H₂O and CO₂ as well as oxidation of H₂ and CO occur at the present conditions in these Ni/YSZ based SOC. Furthermore, CO – H₂O, and CO₂ – H₂ react via the WGS / RWGS reaction, producing CO via the RWGS reaction during co-electrolysis.

AC characterization provides insight in the reaction mechanism in H₂O – H₂ and CO₂ – CO mixtures, and shows significant differences during reactions in the two mixtures. Literature presents a number of reports with suggestions for the reaction mechanisms for oxidation of H₂ and CO on Ni/YSZ and other metal/YSZ electrodes.^{6,8,39–52} Nevertheless, many discrepancies are found in the data, and a comprehensive understanding of the reaction mechanisms is not yet achieved. One possible explanation for the many discrepancies may be that these cermet electrodes are regarded as clean electrode surfaces without impurities, whereas the studied cells (electrodes) will in practice certainly contain impurities. It is well-known that impurities tend to segregate from the bulk of YSZ to grain boundaries, external surfaces and interfaces.^{53–55} Impurity segregation to the interfaces and especially at the active triple phase boundary (TPB) will certainly influence the reaction mechanism.

For Ni/YSZ based SOC operated in electrolysis mode, water may dissociate on both Ni and YSZ.⁵⁶ Dissociation of water on nickel followed by migration of oxide ions may therefore occur.^{40,41,49} The direct reaction between H₂ and O²⁻ on the YSZ followed by electron migration through zirconia to nickel has also been mentioned as a possibility⁵⁷ although without strong experimental evidence. For some

Ni/YSZ electrodes a clear effect of changing from H₂O – D₂ to D₂O – D₂.^{58,59} This indicates that proton migration (diffusion or electrical proton conduction) plays an important role in the ion transfer, and a mechanism involving water adsorbed on YSZ followed by proton migration has been suggested as the main charge transfer mechanism in H₂O – H₂ mixtures.^{40–44} Similar to H₂O, CO₂ may dissociate on either the nickel or YSZ surface, and a mechanism involving the surface migration of oxide ions over nickel and YSZ may occur in CO₂ – CO mixtures also. Further, for CO₂ – CO mixtures, it has been suggested that CO₂ adsorbs on oxygen vacancies on the support, and that both CO and CO₂ are directly involved in the electrochemical step.⁶⁰ This reaction involves migration of vacancies at the surface of YSZ. A similar mechanism may occur in H₂O – H₂ mixtures. It has to be noted that the main reaction path, suggested for H₂O – H₂ mixtures, which includes proton migration (H⁺),^{40–44} is not a possible reaction path in CO₂ – CO mixtures.

The differences observed in this paper may be partly explained by the segregation of impurities to the TPB. Segregation of impurities to the TPB will have a larger effect in CO₂ – CO mixtures than in H₂O – H₂ mixtures because proton transfer is only possible in H₂O – H₂ mixtures, resulting in faster kinetics in H₂O – H₂ mixtures. On the other hand, that $R_{\text{diffusion}}$ increases with decreasing CO₂ concentration, whereas it decreases with decreasing H₂O concentration cannot be explained by segregation of impurities. These observations may be explained by different reaction mechanisms in the two mixtures. In the case of H₂O – H₂ mixtures diffusion of H⁺/O²⁻/OH⁻ may be involved in the rate limited step. For CO₂ – CO mixtures, along with surface diffusion of O²⁻, diffusion of oxygen vacancies may play an important role resulting in the observed slower reduction and oxidation rates in CO₂ – CO mixtures compared to H₂O – H₂ mixtures.

That diffusion of H⁺/O²⁻/OH⁻, mainly on the nickel surface, may be involved in the rate limited step in H₂O – H₂ mixtures, whereas oxygen vacancies on YSZ may play a role in CO₂ – CO mixtures indicates that impurities adsorbing on the YSZ surface may have a larger effect on the reaction rate in CO₂ – CO mixtures than in H₂O – H₂ mixtures.

Conclusions

A Ni/YSZ electrode supported Solid Oxide Cell (SOC) was operated as both an fuel cell and an electrolysis cell in mixtures of H₂O – H₂, CO₂ – CO, CO₂ – H₂ and H₂O – CO₂ – CO at 750°C and 850°C. Continuity of the i-V curves across OCV was observed for all applied mixtures, showing that these Ni/YSZ based SOC can work reversible in H₂O – H₂, CO₂ – CO, CO₂ – H₂ and H₂O – CO₂ – CO mixtures. Both AC and DC characterization show that both reduction of H₂O and CO₂ as well as oxidation of H₂ and CO occur at the present conditions in these Ni/YSZ based SOC. In mixtures of CO₂ – H₂O – CO and CO₂ – H₂ equilibrium of the Water Gas Shift (WGS) / Reverse Water Gas Shift (RWGS) reaction is reached, and CO may therefore be produced via the RWGS reaction during co-electrolysis of steam and carbon dioxide. From AC characterization, significant differences during reactions in H₂O – H₂ and CO₂ – CO mixtures were observed implying that the rate limited step in both H₂O – H₂ and CO₂ – CO mixtures in these SOC is associated with the segregations of impurities to the TPB, and that different reaction mechanisms apply for the mixtures. In the case of H₂O – H₂ mixtures diffusion of H⁺/O²⁻/OH⁻ may be involved, whereas for CO₂ – CO mixtures, along with surface diffusion of O²⁻, diffusion of oxygen vacancies may play an important role resulting in a slower reduction/oxidation rates in CO₂ – CO mixtures compared to in H₂O – H₂ mixtures. Based on the segregation of impurities to the TPB, and that different reaction mechanisms, the O²⁻ ions has to be forced through the segregation layer in CO₂ – CO mixtures, whereas in H₂O – H₂ mixtures, the current is carried as protons through Ni and the YSZ, and reactions in H₂O – H₂ mixtures will therefore be less affected by impurities.

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